

Garant

Indexable insert for turning DC.T 070204, for finish machining, Grade: HB7130-2

**Order data**

Order number	260353 HB7130-2
GTIN	4062406769215
Item class	21G

Technical description

Number of changes/inserts	2
ISO code indexable insert	DCMT 070204
Tool material	Carbide
Cutting speed v_c main application	80 - 270 m/min
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Main application	M
Tolerance	M
Chip breaker	VS

Feed f	0.1 - 0.3 mm/rev.
Grade	HB7130-2
Cutting depth a_p	0.2 - 1.5 mm
Type of product	Indexable insert for turning